

**AMENDMENTS TO THE CLAIMS**

**This listing of claims will replace all prior versions and listings of claims in the application:**

**LISTING OF CLAIMS:**

Claims 1-35 (canceled).

36. (currently amended): An apparatus for reading optical codes placed at variable distances, comprising:

a casing;

a reading window open into the casing;

an illuminating means (3), housed within the casing, and arranged to act on an optical code to be read through the reading window;

a detection means (4), housed within the casing and responsive to light scattered from the illuminated optical code into the casing through the reading window, wherein the detection means (4) comprises a plurality of light-sensitive elements (5a) capable of converting said light into electric signals representing the light image;

an objective lens (9) having an optical axis (Z), the objective lens being housed within the casing between the reading window and the detection means (4), and being located to pick up light scattered from the illuminated optical code and project the picked-up light onto the detection means (4);

wherein the illuminating means ~~(3)~~ comprises a first array of light sources ~~(6)~~ and at least a second array of light sources ~~(7)~~, said light sources of said first and second array of light sources being selectively activated in order to define:

a first ~~group of light sources~~ illumination configuration for illuminating an optical code placed within a first distance range from the apparatus; and

at least a second ~~group of light sources~~ illumination configuration, different from the first ~~group~~ illumination configuration, for illuminating an optical code placed within at least a second distance range, said second distance range being different from said first distance range; and  
wherein:

~~said first group being different from said second group in that at least one light source activated in one group is not activated in the other.~~

said first illumination configuration is defined by activating a first group of light sources;

said second illumination configuration is defined by activating a second group of light sources;

said second group comprising at least one light source which is activated in said first group and at least one additional light source which is not activated in said first group.

37. (currently amended): A method of reading optical codes placed at variable distance from an apparatus comprising a means of illuminating an optical code to be read and means of detecting light scattered from the illuminated optical code, which method comprises the following steps:

a) illuminating an optical code to be read so as to define a read scan;

b) picking up the light scattered from the illuminated optical code on the detection means;

c) converting the picked-up light to electric signals representing the light image;

wherein step a) of illuminating the optical code in turn comprises the following steps:

a1) acquiring an operational parameter indicating specific conditions of the reading operation; and

a2) selectively activating, according to the acquired operational parameter, at least one light source of a first array of light sources and/or at least one light source of a second array of light sources so as to define a first ~~group of light sources~~ illuminating configuration for illuminating an optical code placed within a first distance range from the apparatus and at least a second ~~group of light sources~~ illuminating configuration, different from the first ~~group~~ illuminating configuration, for illuminating an optical code placed within at least a second distance range, said second distance range being different from said first distance range; and wherein:

~~said first group being different from said second group in that at least one light source activated in one group is not activated in the other.~~

said first illumination configuration is defined by activating a first group of light sources;

said second illumination configuration is defined by activating a second group of light sources;

said second group comprising at least one light source which is activated in said first group and at least one additional light source which is not activated in said first group.

38. (withdrawn): An optical code reading apparatus, comprising:

a casing;

a reading window open into the casing;

an illuminating means (3), housed within the casing, and arranged to act on an optical code to be read through the reading window;

a detection means (4), housed within the casing and responsive to light scattered from the illuminated optical code into the casing through the reading window;

an objective lens (9) having an optical axis (Z), the objective lens being housed within the casing between the reading window and the detection means (4), and being located to pick up light scattered from the illuminated optical code and project the picked-up light onto the detection means (4); wherein the detection means (4) comprises a plurality of lightsensitive elements (5a) capable of converting said light to electric signals representing the light image;

characterized in that the illuminating means (3) comprises a first array of light sources (6) which are active in a first illumination configuration, and at least a second array of light sources (7), which are active in at least a second illumination configuration different from the first;

wherein the first array of light sources (6) comprises a plurality of light source pairs (61, 62), each pair (61, 62) in turn comprising respective light sources symmetrically arranged with respect to the optical axis (Z) of the objective lens (9) and aligned along a substantially perpendicular direction to said optical axis (Z), said light sources lying in a first emission lay (X-Z) intersecting the optical axis (Z) and the light-sensitive elements (5a) of the detection means (4);

further comprising a means for widening the emission angle of the light beam from the first array of light sources (6) along the direction of alignment of said first array of light sources,

and narrowing the emission angle of the light beam from the first array of light sources (6) along the perpendicular direction to the first emission lay (X-Z).

39. (withdrawn): An optical code reading apparatus, comprising:

a casing;

a reading window open into the casing;

an illuminating means (3), housed within the casing, and arranged to act on an optical code to be read through the reading window;

a detection means (4), housed within the casing and responsive to light scattered from the illuminated optical code into the casing through the reading window;

an objective lens (9) having an optical axis (Z), the objective lens being housed within the casing between the reading window and the detection means (4), and being located to pick up light scattered from the illuminated optical code and project the picked-up light onto the detection means (4); wherein the detection means (4) comprises a plurality of light capable of converting said light to electric signals representing the light image;

characterized in that the illuminating means (3) comprises a first array of light sources (6) which are active in a first illumination configuration, and at least a second array of light sources (7), which are active in at least a second illumination configuration different from the first;

further comprising a means for decoding the optical code and a means for activating said first and at least second arrays of light sources (6, 7) according to the results of decoding attempts;

wherein the means for activating said first and at least said second arrays of light sources (6, 7) comprises a microprocessor, the apparatus further including a means of amplifying the

electric signals generated by the detection means and means of converting the amplified electric signals to digital signals to be delivered to the microprocessor; and

wherein the converting means comprises a main digitalizer having a preset sensitivity, and an auxiliary digitalizer whose sensitivity is higher than that of the main digitalizer.

40. (withdrawn): A method of reading an optical code by an apparatus comprising a means of illuminating an optical code to be read and means of detecting light scattered from the illuminated optical code, which method comprises the following steps:

- a) illuminating an optical code to be read so as to define a read scan;
- b) picking up the light scattered from the illuminated optical code on the detection means;
- c) converting the picked-up light to electric signals representing the light image;

characterized in that step a) of illuminating the optical code in turn comprises the following steps:

al) acquiring an operational parameter indicating specific conditions of the reading operation;

a2) activating, according to the acquired operational sources so as to illuminate the code according to respective preset illumination configurations,

further comprising the following steps:

- d) amplifying the electric signals generated by the detection means;
- e) converting the amplified electric signals to digital signals by means of a digitalizer;
- f) carrying out an attempt of decoding the optical code; and

fl) if said attempt gives a positive result, indicating the decoded code and repeating the steps from a) to read a new code;

f2) if said attempt gives a negative result, iteratively repeating for a predetermined number  $i$  of times the steps from a), while each time changing the illumination configuration,

wherein step f) of carrying out an attempt of decoding the optical code is preceded by the following step:

el) examining the digitalized signals to detect the number of transitions contained therein and check if said number is greater than or equal to a predetermined value  $K$ , and;

ela) if such check gives a positive result, carrying out step f);

elb) if such check gives a negative result, abandoning the scan under examination and iteratively repeating the steps from a) for a predetermined number  $i$  of times;

wherein step a) of illuminating the optical code to be read is preceded by the following step:

i) setting a first configuration mode by activating a main digitalizer having a preset sensitivity and the first array of light sources respectively; and

wherein if the check in step el) gives a negative result consecutively for a predetermined number  $j$  of times, the following step is carried out:

elbla) switching to a second configuration mode by activating, rather than the main digitalizer, an auxiliary digitalizer having higher sensitivity than that of the main digitalizer, and iteratively repeating the steps from a), to switch back to the first configuration mode if alternatively:

a decoding attempt is successful;

the check in step el) gives a negative result consecutively for a number  $j$  of times;

a number of unsuccessful decoding attempts is made which is greater than a predetermined number q.

41. (previously presented): A method of reading an optical code by an apparatus comprising a means of illuminating an optical code to be read and means of detecting light scattered from the illuminated optical code, which method comprises the following steps:

- a) illuminating an optical code to be read so as to define a read scan;
- b) picking up the light scattered from the illuminated optical code on the detection means;
- c) converting the pick-up light to electric signals representing the light image;

characterized in that step a) of illuminating the optical code in turn comprises the following steps:

a1) acquiring an operational parameter indicating specific conditions of the reading operation;

a2) activating, according to the acquired operational parameter, a first array and/or at least a second array of light sources so as to illuminate the code according to respective preset illumination configurations,

further comprising the steps:

- d) amplifying the electrical signals generated by the detection means;
- e) converting the amplified electric signals to digital signals by means of a digitalizer;
- f) carrying out an attempt of decoding the optical code;

and

f1) if said attempt gives a positive result, indicating the decoded code and repeating the steps from a) to read a new code;



f2) if said attempt gives a negative result, iteratively repeating for a predetermined number  $i$  of times the steps from a), while each time changing the illumination configuration,

wherein step f) of carrying out an attempt of decoding the optical code is preceded by the following step:

e1) examining the digitalized signals to detect the number of transitions contained therein and check if said number is greater than or equal to a predetermined value  $K$ , and;

ela) if such check gives a positive result, carrying out step f);

elb) if such check gives a negative result, abandoning the scan under examination and iteratively repeating the steps from a) for a predetermined number  $i$  of times;

wherein step a) of illuminating the optical code to be read is preceded by the following step:

i) setting a first configuration mode by activating a main digitalizer having a preset sensitivity and the first array of light sources respectively; and

wherein the check in step e1) gives a negative result consecutively for a predetermined number  $j$  of times and at least one decoding attempt has been unsuccessful, or a number of unsuccessful decoding attempts is made which is greater than a predetermined number  $p$ , the following step is carried out:

e1b1b) switching to a third configuration mode by activating, rather than the main digitalizer, an auxiliary digitalizer having higher sensitivity than that of the main digitalizer, and iteratively repeating the steps from a), to switch back to the first configuration mode if alternatively:

a decoding attempt is successful;

the check in step e1) gives a negative result consecutively for a number  $j$  of times.

42. (previously presented): An apparatus according to claim 36, wherein the first array of light sources (6) comprises a plurality of light source pairs (61, 62), each pair (61, 62) in turn comprising respective light sources symmetrically arranged with respect to the optical axis (Z) of the objective lens (9) and aligned along a substantially perpendicular direction to said optical axis (Z), said light sources lying in a first emission lay (X-Z) intersecting the optical axis (Z) and the light-sensitive elements (5a) of the detection means (4).

43. (previously presented): An apparatus according to claim 42, wherein the plurality of light source pairs (61, 62) comprises a pair of outward sources (61) disposed in an offset position from the optical axis (Z) of the objective lens (9) by an angle  $\alpha$ , and a pair of inward sources (62) disposed in an offset position from the optical axis (Z) of the objective lens (9) by an angle  $\beta$ , smaller than the angle  $\alpha$ .

44. (previously presented): An apparatus according to claim 43, wherein the angle  $\alpha$  is in the range of about  $15^\circ$  to about  $18^\circ$ , and the angle  $\beta$  is in the range of about  $3^\circ$  to about  $6^\circ$ .

45. (previously presented): An apparatus according to claim 36, wherein the detection means (4) comprises a linear CCD sensor (5).

46. (previously presented): An apparatus according to claim 36, wherein the detection means (4) comprises a CCD matrix sensor.

47. (previously presented): An apparatus according to claim 36, wherein the detection means (4) comprises a CMOS sensor.

48. (previously presented): An apparatus according to claim 36, further comprising a means (10, 11) for confining the light beam from the first array of light sources (6) within a predetermined reading area.

49. (previously presented): An apparatus according to claim 48, wherein the means (10, 11) for confining the light beam from the first array of light sources comprises a ring-shaped masking element (11) associated with the casing at the location of the reading window and having a substantially straight inward edge (12), set at an angle substantially equal to  $\alpha$  with respect to the optical axis (Z) of the objective lens (9).

50. (previously presented): An apparatus according to claim 42, further comprising a holder element (8) for the plurality of light source pairs (61, 62) which is formed with respective seats (6a) for said light sources, said seats (6a) having respective side walls (10) shaped to confine the light beam from each source within the predetermined reading area.

51. (withdrawn): An apparatus according to claim 38, wherein the means for widening the emission angle of the light beam from the first array of light sources (6) along the direction of alignment of said first array of light sources and narrowing it along the perpendicular direction to the first emission lay (XZ) comprises a pair of converging lenses (13) housed within the casing at symmetrical locations with respect to the optical axis (Z) of the objective lens (9), between the first array of light sources (6) and the reading window.

52. (previously presented): An apparatus according to claim 36, wherein the second array of light sources (7) comprises a plurality of second light sources having a lower light intensity than the sources in the first array of light sources (6).

53. (previously presented): An apparatus according to claim 42, wherein the second light sources are housed within the casing symmetrically with respect to the optical axis (Z) of the objective lens (9), so as to be aligned to one another in a second emission lay, different from the first one.

54. (previously presented): An apparatus according to claim 53, wherein the second light sources are housed within the casing centrally with respect to the first array of light sources (6), and wherein the second emission lay is lower than the first emission lay (X-Z).

55. (previously presented): An apparatus according to claim 36, wherein the first array of light sources (6) comprises two pairs of discrete plastics LEDs and the second array of light sources (7) comprises four SMD plastics LEDs.

56. (previously presented): An apparatus according to claim 36, respectively comprising a means for measuring the distance of the optical code to be read from the reading apparatus, and a means for activating said first and at least second arrays of light sources (6, 7) according to the distance measured.

57. (previously presented): An apparatus according to claim 36, respectively comprising a means for detecting the light intensity outline of the light scattered from the optical code, a means for comparing this outline with a reference outline, and a means for activating said first and at least second arrays of light sources (6, 7) according to the difference between the detected outline and the reference outline.

58. (previously presented): An apparatus according to claim 36, further comprising a means for decoding the optical code.

59. (previously presented): An apparatus according to claim 58, further comprising a means for activating said first and at least second arrays of light sources (6, 7) according to the results of decoding attempts.

60. (previously presented): An apparatus according to claim 59, wherein the means for activating said first and at least second arrays of light sources (6, 7) comprises a microprocessor, the apparatus further including a means of amplifying the electric signals generated by the detection means and means of converting the amplified electric signals to digital signals to be delivered to the microprocessor.

61. (previously presented): An apparatus according to claim 60, further comprising a means for varying the amplification level of the electric signals generated by the detection means.

62. (previously presented): A method according to claim 37, wherein said first array of light sources comprise a plurality of sources having a predetermined light intensity, and said at least a second array of light sources comprises a plurality of sources having a lower light intensity than said sources in the first array.

63. (previously presented): A method according to claim 37, wherein step a1) of acquiring the operational parameter includes a step of measuring the distance of the code to be read from the reading apparatus.

64. (previously presented): A method according to claim 37, wherein step a1) of acquiring the operational parameter includes the following steps:

detecting a light intensity outline of the light scattered from the optical code;  
comparing said outline with a reference outline;

controlling the emissions from the light sources in the first and/or second arrays of light sources according to the difference between the detected outline and the reference outline.

65. (previously presented): A method according to claim 37, further comprising the following steps:

- d) amplifying the electric signals generated by the detection means;
- e) converting the amplified electric signals to digital signals by means of a digitalizer;
- f) carrying out an attempt of decoding the optical code; and
  - f1) if said attempt gives a positive result, indicating the decoded code and repeating the steps from a) to read a new code;
  - f2) if said attempt gives a negative result, iteratively repeating for a predetermined number  $i$  of times the steps from a), while each time changing the illumination configuration.

66. (previously presented): A method according to claim 65, wherein step f) of carrying out an attempt of decoding the optical code is preceded by the following step:

- e1) examining the digitalized signals to detect the number of transitions contained therein and check if said number is greater than or equal to a predetermined value  $K$ , and:

- e1a) if such check gives a positive result, carrying out step f);
  - e1b) if such check gives a negative result, abandoning the scan under examination and iteratively repeating the steps from a) for a predetermined number  $i$  of times.

67. (previously presented): A method according to claim 37, wherein step a) of illuminating the optical code to be read is preceded by the following step:

i) setting a first configuration mode by activating a main digitalizer having a preset sensitivity and the first array of light sources respectively.

68. (withdrawn): A method according to claim 67, wherein if the check in step el) gives a negative result consecutively for a predetermined number j of times, the following step is carried out:

elbla) switching to a second configuration mode by activating, rather than the main digitalizer, an auxiliary digitalizer having higher sensitivity than that of the main digitalizer, and iteratively repeating the steps from a), to switch back to the first configuration mode if alternatively:

a decoding attempt is successful;

the check in step el) gives a negative result consecutively for a number j of times;

a number of unsuccessful decoding attempts is made which is greater than a predetermined number q.

69. (withdrawn): A method according to claim 67, wherein if the check in step el) gives a negative result consecutively for a predetermined number j of times and at least one decoding attempt has been unsuccessful, or a number of unsuccessful decoding attempts is made which is greater than a predetermined number p, the following step is carried out:

elb1b) switching to a third configuration mode by activating, rather than the main digitalizer, an auxiliary digitalizer having higher sensitivity than that of the main digitalizer, and iteratively repeating the steps from a), to switch back to the first configuration mode if alternatively:

a decoding attempt is successful;

the check in step el) gives a negative result consecutively for a number j of times.

70. (withdrawn): A method according to claim 69, wherein if in step elb1b) a number of unsuccessful decoding attempts is made which is greater than a predetermined number q, the following step is carried out:

elb1b1) switching to a fourth configuration mode by activating the main digitalizer and the second array of light sources and controlling the emission from the sources in the first array of light sources, and iteratively repeating the steps from a), to switch back to the first configuration mode if a decoding attempt is successful.

Claims 71-78. (canceled):

79. (currently amended): An apparatus for reading optical codes placed at variable distances, comprising:

a casing;

a reading window open into the casing;

an illuminating means~~(3)~~, housed within the casing, and arranged to act on an optical code to be read through the reading window;

a detection means~~(4)~~, housed within the casing and responsive to light scattered from the illuminated optical code into the casing through the reading window, wherein the detection means~~(4)~~ comprises a plurality of light-sensitive elements~~(5a)~~ capable of converting said light into electric signals representing the light image;

an objective lens~~(9)~~ having an optical axis (Z), the objective lens being housed within the casing between the reading window and the detection means~~(4)~~, and being located to pick up



light scattered from the illuminated optical code and project the picked-up light onto the detection means-(4);

wherein the illuminating means-(3) comprises a first array of light sources-(6) and at least a second array of light sources-(7), said ~~light sources of said first and second array of light sources being selectively activated in order to define:~~

a first ~~group of light sources~~ illumination configuration for illuminating an optical code placed within a first distance range ~~from the apparatus~~; and

at least a second ~~group of light sources~~ illumination configuration, different from the first ~~group one~~, for illuminating an optical code placed within at least a second distance range, said second distance range being different from said first distance range;

~~said first group being different from said second group in that at least one light source activated in one group is not activated in the other,~~

wherein the first array of light sources-(6) comprises a plurality of light source pairs-(61, 62), each pair (61, 62) in turn comprising respective light sources symmetrically arranged with respect to the optical axis (Z) of the objective lens-(9) and aligned along a substantially perpendicular direction to said optical axis (Z), said light sources lying in a first emission lay (X-Z) intersecting the optical axis (Z) and the light-sensitive elements-(5a) of the detection means-(4),

further comprising a means for widening the emission angle of the light beam from the first array of light sources-(6) along the direction of alignment of said first array of light sources, and narrowing the emission angle of the light beam from the first array of light sources-(6) along the perpendicular direction to the first emission lay (X-Z).

80. (currently amended): An apparatus A-method according to claim 79, further comprising a step of varying the amplification level by suddenly forcing a predetermined maximum value before respectively switching from the third configuration mode to the fourth one, and from the fourth and fifth configuration modes to the first one wherein the means for widening the emission angle of the light beam from the first array of light sources along the direction of alignment of said first array of light sources and narrowing it along the perpendicular direction to the first emission lay (X-Z) comprises a pair of converging lenses housed within the casing at symmetrical location with respect to the optical axis (Z) of the objective lens, between the first array of light sources and the reading window.

81. (currently amended): An apparatus for reading optical codes placed at variable distances, comprising:

a casing;

a reading window open into the casing;

an illuminating means-(3), housed within the casing, and arranged to act on an optical code to be read through the reading window;

a detection means-(4), housed within the casing and responsive to light scattered from the illuminated optical code into the casing through the reading window, wherein the detection means-(4) comprises a plurality of light-sensitive elements-(5a) capable of converting said light into electric signals representing the light image;

an objective lens-(9) having an optical axis (Z), the objective lens being housed within the casing between the reading window and the detection means-(4), and being located to pick up

light scattered from the illuminated optical code and project the picked-up light onto the detection means~~(4)~~;

wherein the illuminating means~~(3)~~ comprises a first array of light sources~~(6)~~ and at least a second array of light sources~~(7)~~, said ~~light sources of said first and second array of light sources~~ being selectively activated in order to define:

a first ~~group of light sources~~ illumination configuration for illuminating an optical code placed within a first distance range ~~from the apparatus~~; and

at least a second ~~group of light sources~~ illumination configuration, different from the first ~~group one~~, for illuminating an optical code placed within at least a second distance range, said second distance range being different from said first distance range;

~~said first group being different from said second group in that at least one light source activated in one group is not activated in the other,~~

further comprising a means for decoding the optical code,

further comprising a means for activating said first and at least second arrays of light sources~~(6, 7)~~ according to the results of decoding attempts,

wherein the means for activating said first and at least second arrays of light sources ~~(6, 7)~~ comprises a microprocessor, the apparatus further including a means of amplifying the electric signals generated by the detection means and means of converting the amplified electric signals to digital signals to be delivered to the microprocessor,

wherein the converting means comprises a first digitalizer having a preset sensitivity, and a second digitalizer whose sensitivity is higher than that of the ~~main~~ first digitalizer.

82. (currently amended): A method of reading optical codes placed at variable distance from an apparatus comprising a means of illuminating an optical code to be read and means of detecting light scattered from the illuminated optical code, which method comprises the following steps:

- a) illuminating an optical code to be read so as to define a read scan;
- b) picking up the light scattered from the illuminated optical code on the detection

means;

- c) converting the picked-up light to electric signals representing the light image;

wherein step a) of illuminating the optical code in turn comprises the following steps:

- a1) acquiring an operational parameter indicating specific conditions of the reading operation; and

- a2) selectively activating, according to the acquired operational parameter, at ~~least one light source of a first array of light sources and/or at least one light source of a second array of light sources~~ so as to define a first ~~group of light sources~~ illumination configuration for illuminating an optical code placed within a first distance range ~~from the apparatus~~ and at least a second ~~group of light sources~~ illumination configuration, different from the first ~~group one~~, for illuminating an optical code placed within at least a second distance range, said second distance range being different from said first distance range;

~~said first group being different from said second group in that at least one light source activated in one group is not activated in the other,~~

~~further comprising the following steps:~~

- ~~d) amplifying the electric signals generated by the detection means;~~

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~~e) converting the amplified electric signals to digital signals by means of a digitalizer;~~

~~f) carrying out an attempt of decoding the optical code; and~~

~~f1) if said attempt gives a positive result, indicating the decoded code and~~

~~repeating the steps from a) to read a new code;~~

~~f2) if said attempt gives a negative result, iteratively repeating for a~~

~~predetermined number i of times the steps from a), while each time changing the illumination configuration;~~

~~wherein step f) of carrying out an attempt of decoding the optical code is preceded by the following step:~~

~~e1) examining the digitalized signals to detect the number of transitions~~

~~contained therein and check if said number is greater than or equal to a predetermined value K, and:~~

~~e1a) if such check gives a positive result, carrying out step f);~~

~~e1b) if such check gives a negative result, abandoning the scan under~~

~~examination and iteratively repeating the steps from a) for a predetermined number i of times;~~

~~wherein step a) of illuminating the optical code to be read is preceded by the following step:~~

~~i) setting a first configuration mode by activating a main digitalizer having a preset sensitivity and the first array of light sources respectively,~~

~~wherein if the check in step e1) gives a negative result consecutively for a predetermined number j of times, the following step is carried out:~~

- e1b1a) switching to a second configuration mode by activating, rather than the main digitalizer, an auxiliary digitalizer having higher sensitivity than that of the main digitalizer, and iteratively repeating the steps from a), to switch back to the first configuration mode if alternatively:

- a decoding attempt is successful;
- the check in step e1) gives a negative result consecutively for a number j of times;
- a number of unsuccessful decoding attempts is made which is greater than a predetermined number q.

83. (currently amended): A method of reading optical codes placed at variable distance from an apparatus comprising a means of illuminating an optical code to be read and means of detecting light scattered from the illuminated optical code, which method comprises the following steps:

- a) illuminating an optical code to be read so as to define a read scan;
- b) picking up the light scattered from the illuminated optical code on the detection means;

- c) converting the picked-up light to electric signals representing the light image;

wherein step a) of illuminating the optical code in turn comprises the following steps:

- a1) acquiring an operational parameter indicating specific conditions of the reading operation; and

- a2) selectively activating, according to the acquired operational parameter, at least one light source of a first array of light sources and/or at least one light source of a second array of light sources so as to define a first group of light sources illumination configuration for

illuminating an optical code placed within a first distance range ~~from the apparatus~~ and at least a second ~~group of light sources~~ illumination configuration, different from the first ~~group~~ one, for illuminating an optical code placed within at least a second distance range, said second distance range being different from said first distance range;

~~said first group being different from said second group in that at least one light source activated in one group is not activated in the other;~~

~~further comprising the following steps:~~

~~d) amplifying the electric signals generated by the detection means;~~

~~e) converting the amplified electric signals to digital signals by means of a digitalizer;~~

~~f) carrying out an attempt of decoding the optical code; and~~

~~f1) if said attempt gives a positive result, indicating the decoded code and repeating the steps from a) to read a new code;~~

~~f2) if said attempt gives a negative result, iteratively repeating for a predetermined number i of times the steps from a), while each time changing the illumination configuration;~~

~~wherein step f) of carrying out an attempt of decoding the optical code is preceded by the following step:~~

~~e1) examining the digitalized signals to detect the number of transitions contained therein and check if said number is greater than or equal to a predetermined value K, and:~~

~~e1a) if such check gives a positive result, carrying out step f);~~

~~e1b) if such check gives a negative result, abandoning the scan under examination and iteratively repeating the steps from a) for a predetermined number i of times,~~  
wherein step a) of illuminating the optical code to be read is preceded by the following step:

i) setting a first configuration mode by activating a main digitalizer having a preset sensitivity and the first array of light sources respectively,

wherein if the check in step e1) gives a negative result consecutively for a predetermined number j of times and at least one decoding attempt has been unsuccessful, or a number of unsuccessful decoding attempts is made which is greater than a predetermined number p, the following step is carried out:

- e1b1b) switching to a third configuration mode by activating, rather than the main digitalizer, an auxiliary digitalizer having higher sensitivity than that of the main digitalizer, and iteratively repeating the steps from a), to switch back to the first configuration mode if alternatively:

- a decoding attempt is successful;
- the check in step e1) gives a negative result consecutively for a number j of times.

84. (previously presented): A method according to Claim 83, wherein if in step e1b1b) a number of unsuccessful decoding attempts is made which is greater than a predetermined number q, the following step is carried out:

- e1b1b1) switching to a fourth configuration mode by activating the main digitalizer and the second array of light sources and controlling the emission from the sources in the first array



of light sources, and iteratively repeating the steps from a), to switch back to the first configuration mode if a decoding attempt is successful.

85. (previously presented): A method according to Claim 84, wherein if in step e1b1b1) a number of unsuccessful decoding attempts is made which is greater than a predetermined number p, or the check in step e1) gives a negative result consecutively for a predetermined number j of times, the following step is carried out:

- e1b1b1a) switching to a fifth configuration mode by activating the auxiliary digitalizer and the second array of light sources and iteratively repeating the steps from a), to switch back to the first configuration mode if alternatively:

- a decoding attempt is successful;
- the check in step e1) gives a negative result consecutively for a predetermined number j of times;
- a number of unsuccessful decoding attempts is made which is greater than a predetermined number q.

86. (previously presented): A method according to Claim 85, further comprising a step of varying the amplification level by suddenly forcing a predetermined maximum value before respectively switching from the third configuration mode to the fourth one, and from the fourth and fifth configuration modes to the first one.